



TELEDYNE
MICROELECTRONIC TECHNOLOGIES
A Teledyne Technologies Company



Medical Devices

Packaging Capabilities & Engineering Services

Approved for
Export
DMS 9/23/08

Over 2,000,000 Medical Devices Shipped

Prototype to full scale production of complex, mixed technology and miniaturized assemblies

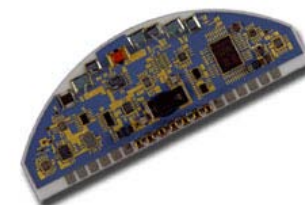
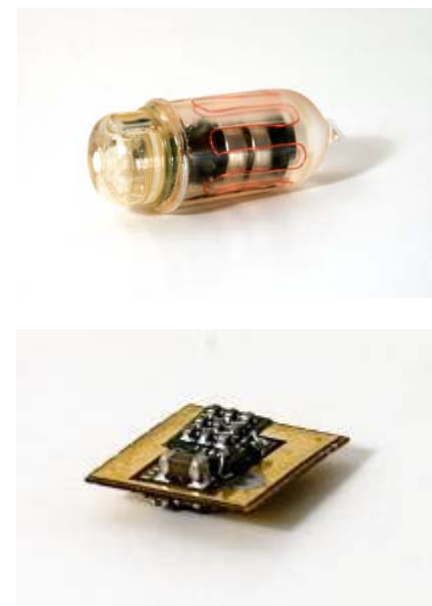
- ◆ **Implantable Devices**
 - Cardiac Rhythm Management
 - Neural & Muscle Stimulators
 - Audiology Devices
 - Drug Infusion Pumps
- ◆ **Diagnostic Devices**
 - Gastrointestinal (GI) Sensors
- ◆ **External Devices**
 - Hearing Aids
 - Drug Pumps
 - Patient Monitors
 - Microprobes
- ◆ **Medical Illumination Devices**
 - LED Backlighting for Surgical Projection Systems
 - LED Illuminators for Photodynamic Therapy



What we are good at

Prototype to full scale production of complex, mixed technology and miniaturized assemblies

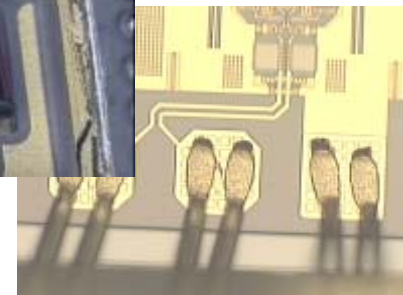
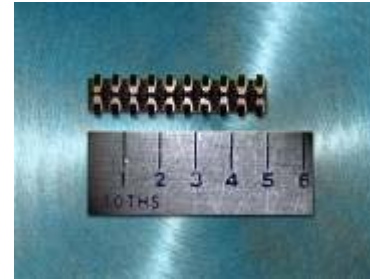
- ◆ Designing packaging to miniaturize medical electronics
 - Miniature and micro-miniature subsystems
- ◆ Miniaturizing while maintaining
 - Signal integrity
 - Environmental stability
 - Long-term reliability
- ◆ Despite complexity
 - Tight designs
 - Complex flows
 - Mismatched materials and technologies
- ◆ Beyond the capabilities of others
 - Never seen before
 - This will never fit



How we do it...

Prototype to full scale production of complex, mixed technology and miniaturized assemblies

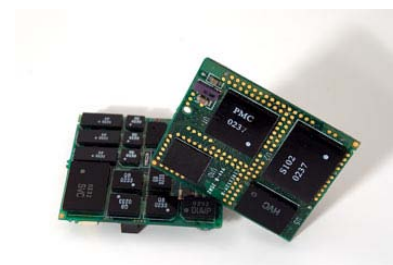
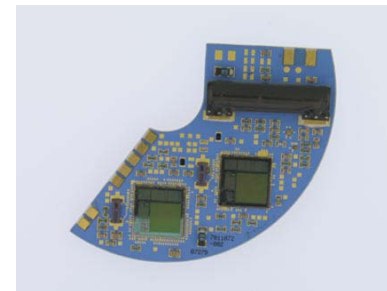
- ◆ **Creating the Backbone**
 - 2D and 3D Arrangements
 - Ceramics and Laminates
 - Rigid <-> Flexible
- ◆ **Assembling the Core**
 - Ultra-fine SMT
 - Ultra-fine Chip & Wire
 - Ultra-fine, Mixed Mode Flip-chip
- ◆ **Integrating Peripherals**
 - Sensors
 - RF Components
 - Power Supplies
- ◆ **Stuffing the Shell**
 - Plastics
 - Ceramics
 - Metals



Packaging for Implantable Devices

Prototype to full scale production of complex, mixed technology and miniaturized assemblies

- ◆ **Implantable Insulin Pumps**
 - Multilayer thick film technology
 - Encapsulated bare die assembly
 - Unusual shape and aspect ratio for substrate
- ◆ **Cardiac Pacemakers & Defibrillators**
 - High temperature cofired ceramic (HTCC) substrate
 - Mixed mode assembly-SMT & Chip On Board
 - Diffusion Patterning
 - High Density packaging
 - 4x4 mil traces, spaces & vias
- ◆ **Neuromodulation**
 - Fine-line ceramic multilayer substrate
 - Combination of conventional chip & wire technology with SMT



Odd Shapes

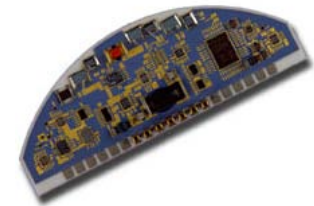
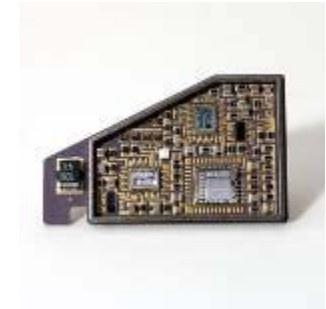
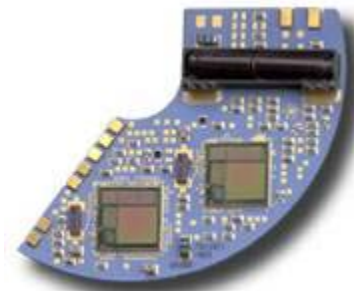
Prototype to full scale production of complex, mixed technology and miniaturized assemblies

◆ Substrate Technologies

- Ceramic
- Laminate
- FR4
- Flex
- Rigid-Flex
- HTCC
- LTCC

◆ Manufacturing Technologies

- SMT
- Chip & Wire
- BGA
- Flipchip



Innovative Packaging for Medical Applications

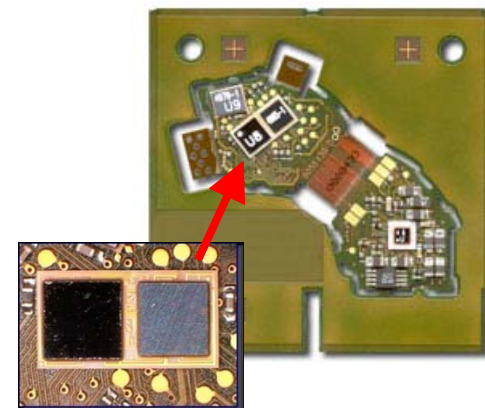
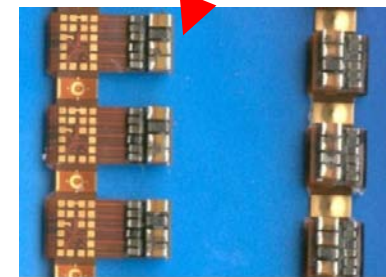
Prototype to full scale production of complex, mixed technology and miniaturized assemblies

◆ Hearing Aid

- Multilayer flex substrate
- Flip chip attached active components
- SMT assembled passives
- 3D integration through flex folding
- Multi-up production process and methodology

◆ Behind the Ear (BTE) Sound Processor

- Multilayer rigid-flex substrate
- SMT assembly with Chip Scale Packaging (CSP) active components
- Flip chip on flex circuit for maximum density
- Highest density packaging/least peripheral space required for connectivity, usually no more than 10% beyond the die size



Production Volume Capability

Prototype to full scale production of complex, mixed technology and miniaturized assemblies

- ◆ Current Capacity - Utilization rate: 40%
- ◆ Approximately 250,000 MCPs of varying types per year
 - Plastic DIP Packages: 135,000 units/year
 - SMT: 60,000 units/year
 - High Density Flip Chip/BGA: 30,000 units/year
 - Mixed Technology (SMT and Chip & Wire): 20,000 units/year
 - High Complexity Aero/Mil: 5,000 units/year
- ◆ Our capability ranges
 - from very complex, low volume jobs
 - to high volume items such as medical implantable devices and solid state relays

High Run Rate Manufacturing Cell

Prototype to full scale production of complex, mixed technology and miniaturized assemblies

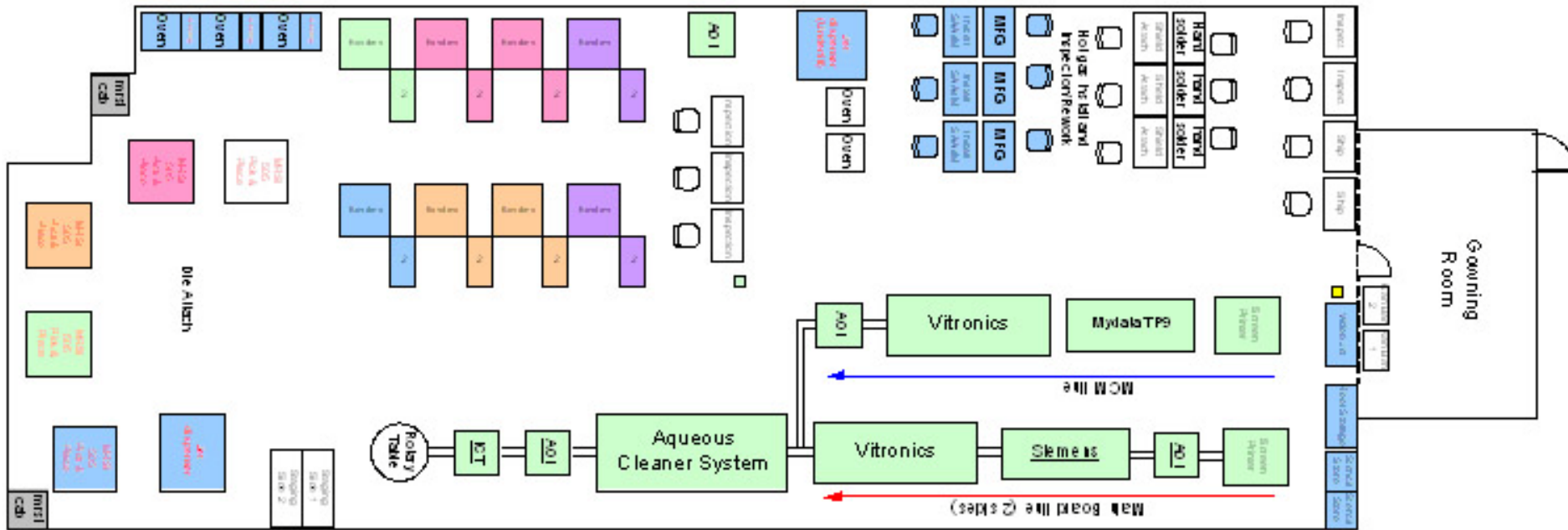
◆ For high volume programs

- Increased efficiency
- Decreased cycle time
- Continuous supply of material via point-of-use KanBan systems
- Reduced material handling and travel
- Process optimization through operator feedback
- Near real time SPC tracking and display of key processes
- Increased yields and reduced rework
- On-time deliveries
- Provides for customer IP security
- Provides a localized support staff



Typical Layout of High Run Rate Manufacturing Cell

Prototype to full scale production of complex, mixed technology and miniaturized assemblies



Equipment used in High Run Rate Manufacturing Cell

Prototype to full scale production of complex, mixed technology and miniaturized assemblies

- ◆ Current High Run Rate Manufacturing Cells employ independent lines of equipment, including:
 - Asymtek Jet Dispenser/GPD Auto Dispenser
 - MRSI Pick & Place Systems
 - Stencil Printers
 - Vitronics Reflow Ovens
 - AOI Systems
 - K&S/Delvotek High Speed Wire Bonders
 - Aqueous Batch Cleaning Systems
 - Automatic Test Equipment/Systems

